

Tool Series 39I: HPC Finishing Carbide End Mills for Steels & High Temp. Alloys

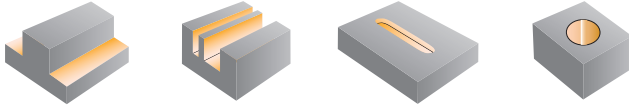
NO. OF FLUTES **5**

FINISHING

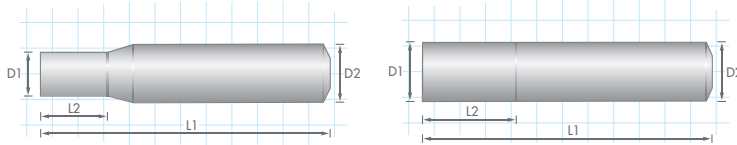
HRC MEDIUM

HRC HARD

HPC HIGH PRECISION



Tolerance:	
D1:	h8
D2:	h5



Uncoated Tool Number	Coated Tool Number	D1	D2	L1	L2	Z
39I-5030	39I-5030-R	3	6	50	10	5
39I-5040	39I-5040-R	4	6	50	15	5
39I-5050	39I-5050-R	5	6	50	20	5
39I-5060	39I-5060-R	6	6	50	20	5
39I-5080	39I-5080-R	8	8	63	25	5
39I-5100	39I-5100-R	10	10	75	25	5
39I-5120	39I-5120-R	12	12	75	30	5
39I-5140	39I-5140-R	14	14	75	30	5
39I-5160	39I-5160-R	16	16	89	35	5
39I-5180	39I-5180-R	18	18	89	45	5
39I-5200	39I-5200-R	20	20	100	45	5

