

**Tool Series 591:**

**HPC Carbide End Mills for Finishing - Regular Length - 45° Helix - Square End - 5 Flutes**



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Shank Diameter	Overall Length	Flute Length	Flutes
591-51250	591-51250-R	1/8	0.1250	1/8	1-1/2	1/2	5
591-51875	591-51875-R	3/16	0.1875	3/16	2	5/8	5
591-52500-1/2	591-52500-1/2-R	1/4	0.2500	1/4	2	1/2	5
591-52500-3/4	591-52500-3/4-R	1/4	0.2500	1/4	2-1/2	3/4	5
591-52500-1-1/4	591-52500-1-1/4-R	1/4	0.2500	1/4	4	1-1/4	5
591-53125	591-53125-R	5/16	0.3125	5/16	2-1/2	13/16	5
591-53750-5/8	591-53750-5/8-R	3/8	0.3750	3/8	2	5/8	5
591-53750-1	591-53750-1-R	3/8	0.3750	3/8	2-1/2	1	5
591-54375	591-54375-R	7/16	0.4375	7/16	2-3/4	1	5
591-55000-5/8	591-55000-5/8-R	1/2	0.5000	1/2	3	5/8	5
591-55000-1-1/4	591-55000-1-1/4-R	1/2	0.5000	1/2	3	1-1/4	5
591-55000-2	591-55000-2-R	1/2	0.5000	1/2	4	2	5
591-56250-1-5/8	591-56250-1-5/8-R	5/8	0.6250	5/8	3-1/2	1-5/8	5
591-56250-2-1/2	591-56250-2-1/2-R	5/8	0.6250	5/8	5	2-1/2	5
591-57500-1	591-57500-1-R	3/4	0.7500	3/4	3	1	5
591-57500-1-5/8	591-57500-1-5/8-R	3/4	0.7500	3/4	4	1-5/8	5
591-51000	591-51000-R	1	1.0000	1	4	1-1/2	5

These tools are engineered and manufactured to BEST CARBIDE specifications.  
All specifications are subject to change without prior notice.

**... simply the best choice for advanced carbide cutting tools!**