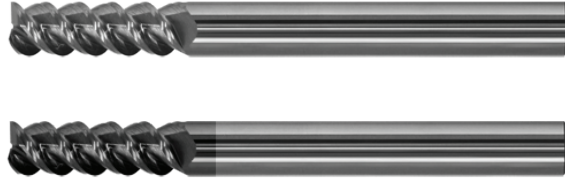


**Tool Series 597:**

**HPC Carbide End Mills for Titanium & High Temp. Alloys - 60° Helix - Square End - 3 Flutes**



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Shank Diameter	Overall Length	Flute Length	Flutes
597-32500	597-32500-R	1/4	0.2500	1/4	2-1/2	3/4	3
597-32813	597-32813-R	9/32	0.2813	5/16	2-1/2	3/4	3
597-33125	597-33125-R	5/16	0.3125	5/16	2-1/2	13/16	3
597-33750	597-33750-R	3/8	0.3750	3/8	2-1/2	7/8	3
597-34375	597-34375-R	7/16	0.4375	7/16	2-1/2	1	3
597-35000	597-35000-R	1/2	0.5000	1/2	3	1	3
597-35625	597-35625-R	9/16	0.5625	9/16	3-1/2	1-1/4	3
597-36250	597-36250-R	5/8	0.6250	5/8	3-1/2	1-1/4	3
597-37500	597-37500-R	3/4	0.7500	3/4	4	1-1/2	3
597-31000	597-31000-R	1	1.0000	1	4	1-1/2	3

These tools are engineered and manufactured to BEST CARBIDE specifications.  
All specifications are subject to change without prior notice.

**... simply the best choice for advanced carbide cutting tools!**