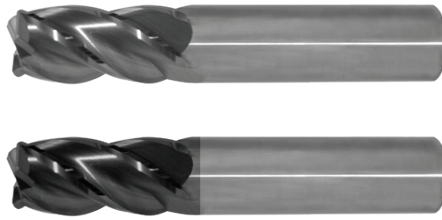


**Tool Series 612:**

**HFC Carbide End Mills for High Feed Milling - Variable Helix - Corner Radius - 4 Flutes**



Uncoated Tool Number	Coated Tool Number	Cutting Diameter	Cutting Diameter	Shank Diameter	Overall Length	Flute Length	Corner Radius	Flutes
612-41250-1.5	612-41250-1.5-R	1/8	0.1250	1/8	1-1/2	1/4	0.015	4
612-41250-2.0	612-41250-2.0-R	1/8	0.1250	1/8	2	1/2	0.015	4
612-41875-2.0-0.3750	612-41875-2.0-0.3750-R	3/16	0.1875	3/16	2	3/8	0.015	4
612-41875-2.0-0.6250	612-41875-2.0-0.6250-R	3/16	0.1875	3/16	2	5/8	0.015	4
612-42500-2.0	612-42500-2.0-R	1/4	0.2500	1/4	2	1/2	0.020	4
612-42500-2.5	612-42500-2.5-R	1/4	0.2500	1/4	2-1/2	3/4	0.020	4
612-42500-4.0	612-42500-4.0-R	1/4	0.2500	1/4	4	5/8	0.020	4
612-43125-2.0	612-43125-2.0-R	5/16	0.3125	5/16	2	5/8	0.030	4
612-43125-2.5	612-43125-2.5-R	5/16	0.3125	5/16	2-1/2	3/4	0.030	4
612-43750-2.0	612-43750-2.0-R	3/8	0.3750	3/8	2	5/8	0.030	4
612-43750-2.5	612-43750-2.5-R	3/8	0.3750	3/8	2-1/2	7/8	0.030	4
612-45000-2.5	612-45000-2.5-R	1/2	0.5000	1/2	2-1/2	5/8	0.030	4
612-45000-3.0	612-45000-3.0-R	1/2	0.5000	1/2	3	1	0.030	4
612-45000-3.0-1.2500	612-45000-3.0-1.2500-R	1/2	0.5000	1/2	3	1-1/4	0.030	4
612-45000-4.0	612-45000-4.0-R	1/2	0.5000	1/2	4	1-1/2	0.030	4
612-46250-3.0	612-46250-3.0-R	5/8	0.6250	5/8	3	3/4	0.040	4
612-46250-3.5	612-46250-3.5-R	5/8	0.6250	5/8	3-1/2	1-1/4	0.040	4
612-47500-3.0	612-47500-3.0-R	3/4	0.7500	3/4	3	1	0.050	4
612-47500-4.0	612-47500-4.0-R	3/4	0.7500	3/4	4	1-1/2	0.050	4
612-47500-6.0	612-47500-6.0-R	3/4	0.7500	3/4	6	1-1/2	0.050	4
612-40000-4.0	612-40000-4.0-R	1	1.0000	1	4	1-1/2	0.060	4
612-40000-6.0	612-40000-6.0-R	1	1.0000	1	6	1-1/2	0.060	4

These tools are engineered and manufactured to BEST CARBIDE specifications. All specifications are subject to change without prior notice.

**... simply the best choice for advanced carbide cutting tools!**